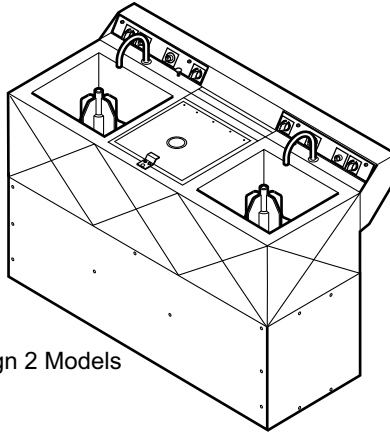


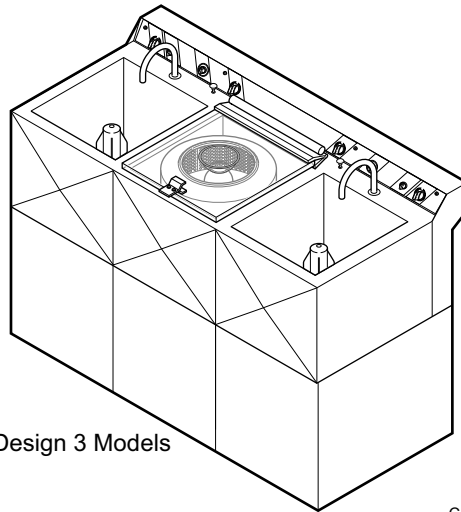
Washer-Extractor

Twin Tub

UM202 - Design 2 and 3 Models



Design 2 Models



Design 3 Models

CAR5C_F232208

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

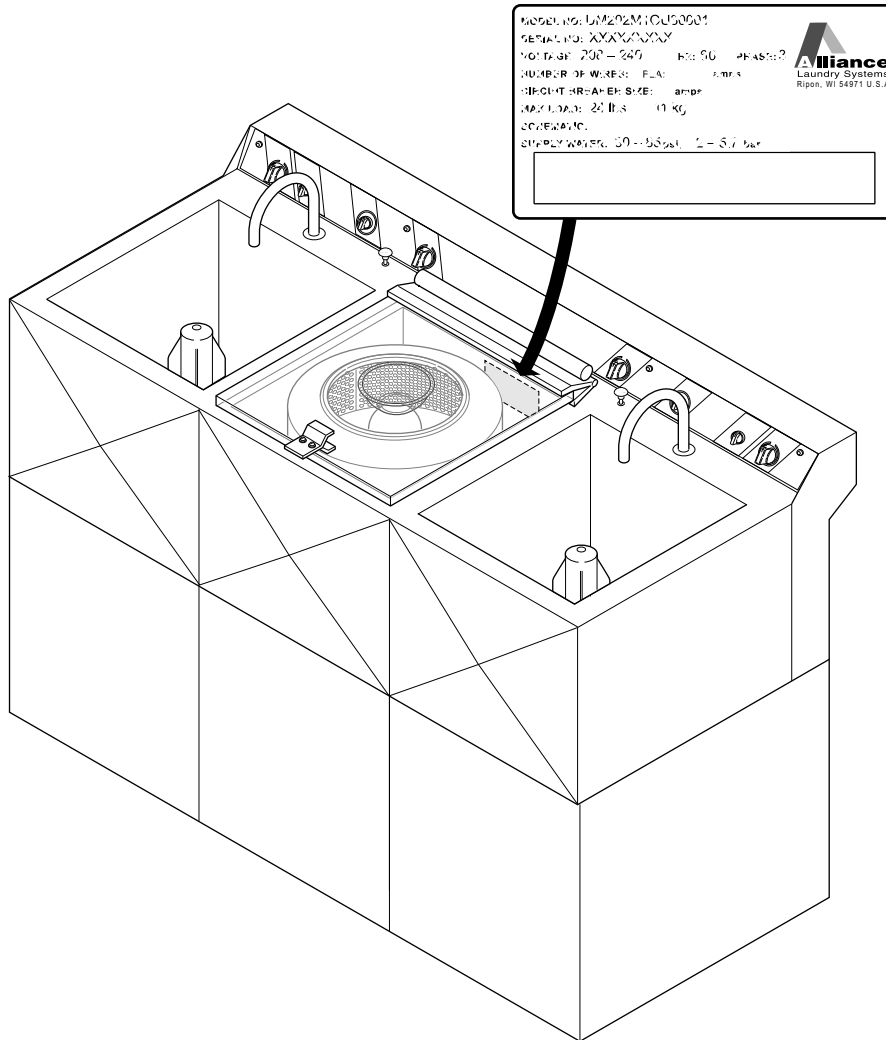
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



CAR37N_F232208

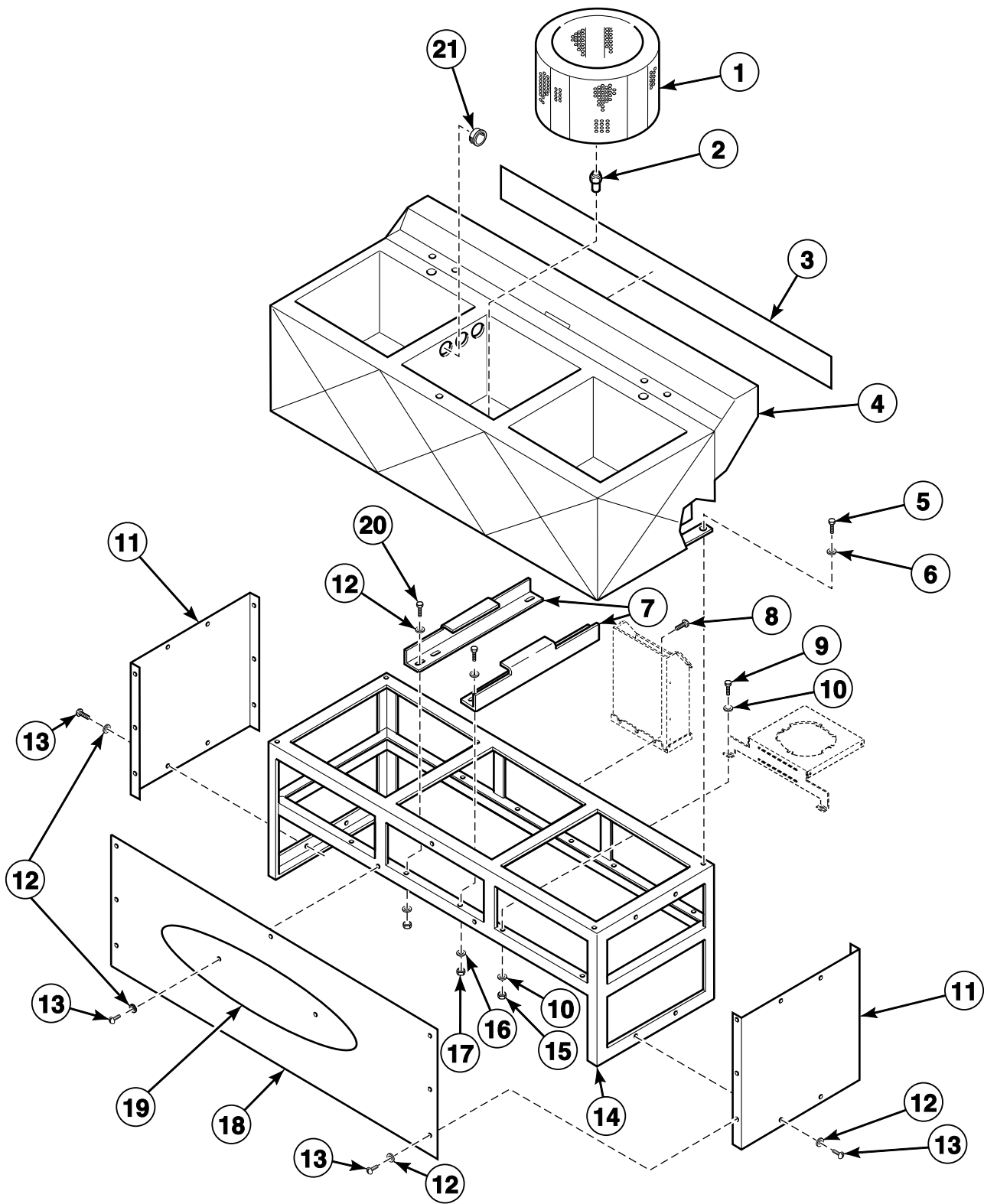
Model Identification

Information in this manual is applicable to this washer-extractor model:

UM202

NOTE: Models with a 2 or 3 in the 10th character in the model number (e.g., UM202M1AU20001 or UM202M1AU30001). This character denotes model design series.

Panels, Tub and Frame - Design 2 Models

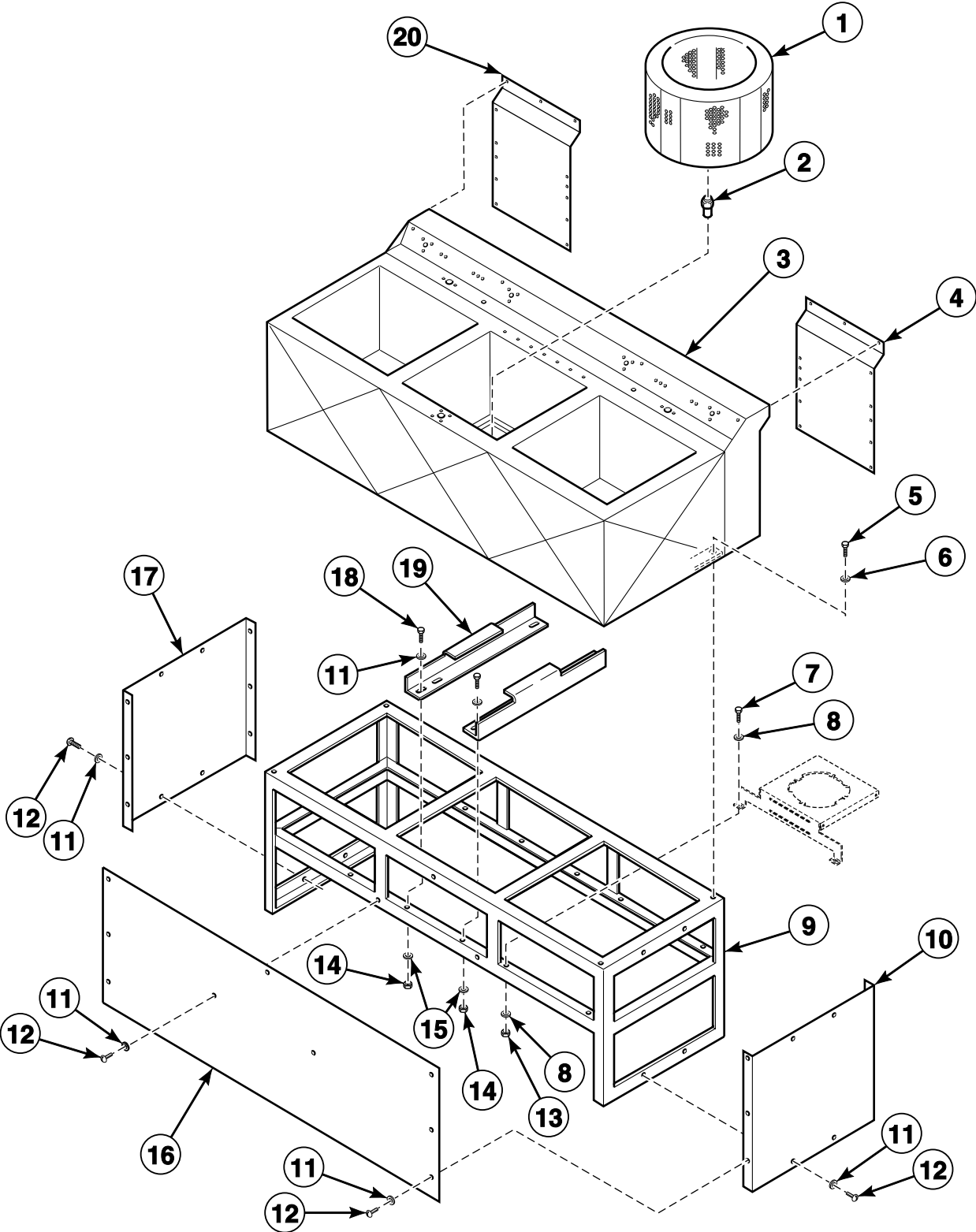


CAR2423P_F232208

Panels, Tub and Frame - Design 2 Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F730109	Basket Hub Center Kit	Replacement kit for item 1
1	F602568P	Basket Assembly	
2	F015030401	Basketball	Slides onto motor shaft
3	F601138	Electrical Back Panel	
4	F200144300	Tub Assembly	
5	F430939	Screw	
6	F431112	Washer	
7	F601486	Motor Rail	
8	F430115	Screw	
9	F430107	Screw	
10	F430317	Washer	
11	F602496	End Wrap	
12	F431104	Washer	
13	F430923	Screw	
14	F200145100	Frame Weldment	
15	F430215	Nut	
16	M400081	Washer	
17	F430218	Nut	
18	F601140P	Skirt Panel	
19	F230806	Logo Decal	
20	F430116	Screw	
21	F140938	Snap Bushing	

Panels, Tub and Frame - Design 3 Models

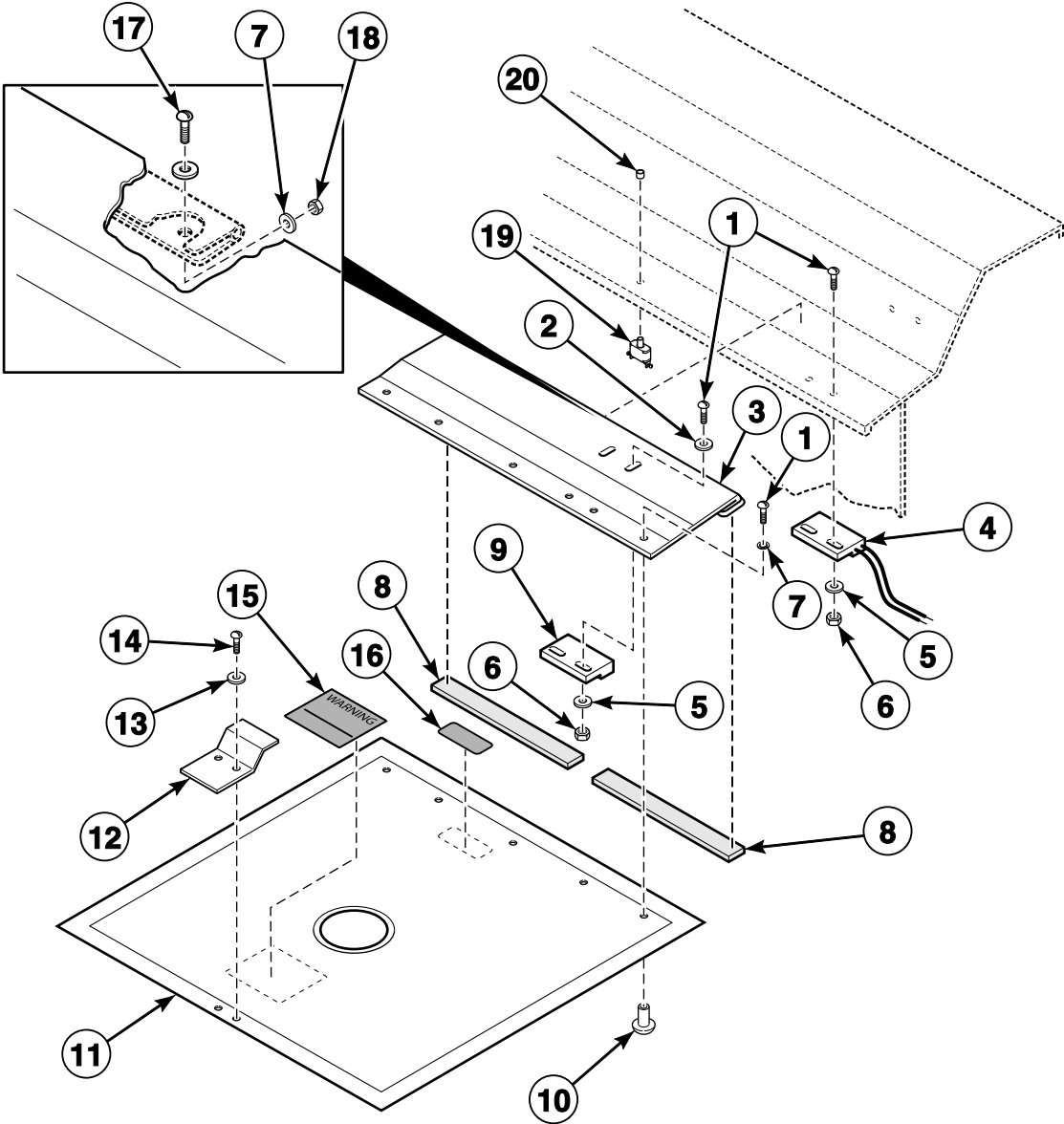


CAR2437P_F232208

Panels, Tub and Frame - Design 3 Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F730109	Basket Hub Center Kit	Replacement kit for item 1
1	F602568P	Basket Assembly	
2	F015030401	Basketball	Slides onto motor shaft
3	F8191901	Tub Assembly	
4	F8192001	Rear Panel	Right
5	F430939	Screw	
6	F431112	Washer	
7	F430107	Screw	
8	F430317	Washer	
9	F200145100	Frame Weldment	
10	F8189201	Side Wrap	Right
11	F431104	Washer	
12	F430923	Screw	
13	F430215	Nut	
14	F430218	Nut	
15	M400081	Washer	
16	F8458101	Front Skirt Assembly	
17	F8189202	Side Wrap	Left
18	F430116	Screw	
19	F601486	Motor Rail	
20	F8192002	Rear Panel	Left

Lid - Models Through June, 2007

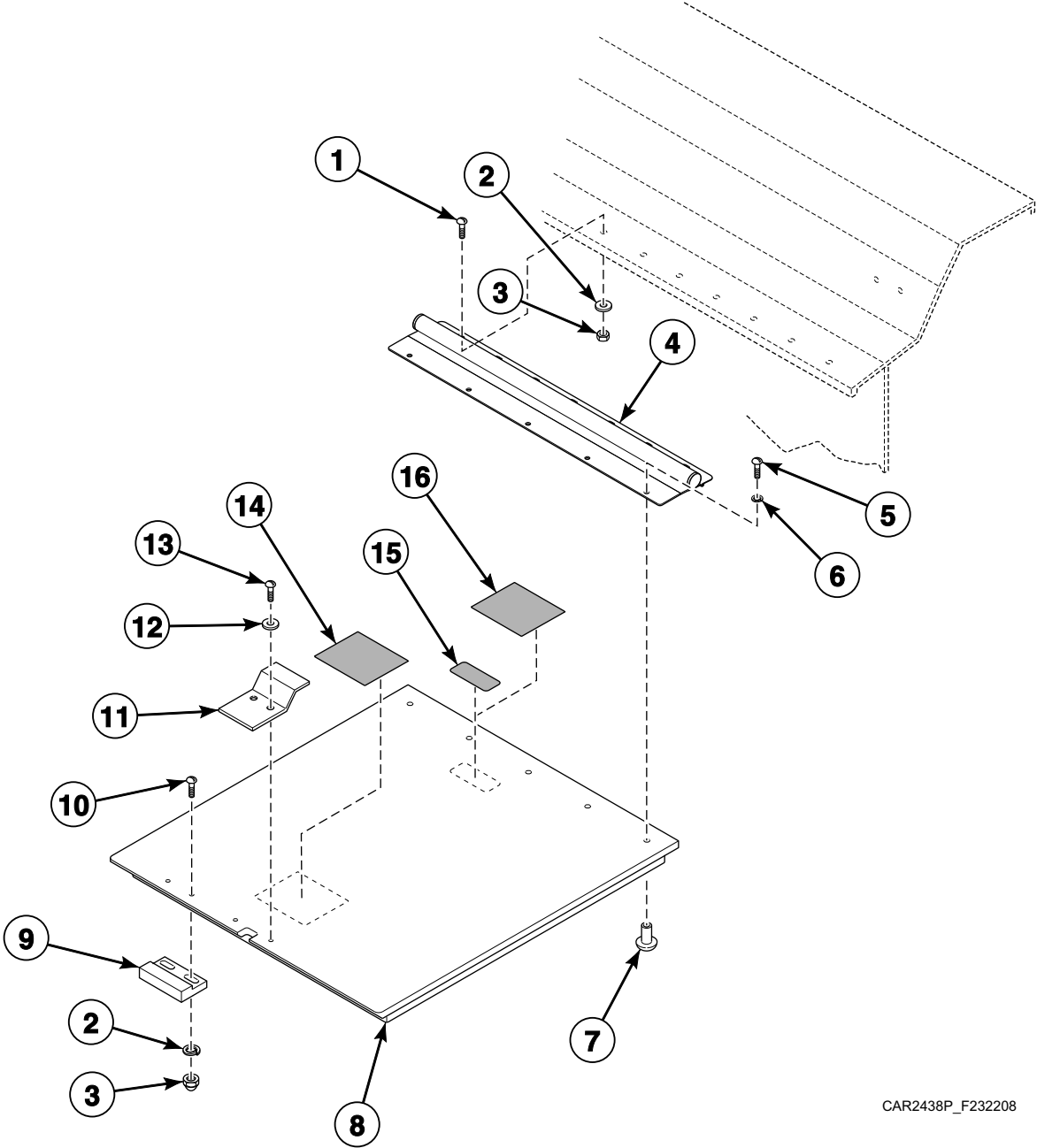


CAR2422P_F232208

Lid - Models Through June, 2007

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430916	Screw	
2	F431125	Washer	
3	F200171000	Lid Hinge Assembly	
4	F200321200	Magnetic Switch Assembly	
5	F431113	Washer	
6	F431022	Nut	
7	F431106	Washer	
8	F200001609	Gasket	
9	F200162700	Magnetic Switch Magnet	
10	F430147	Rivet Post	
11	F730371	Extractor Lid Kit	
12	F200194600P	Lid Handle Weldment	
13	F431102	Washer	
14	F430920	Screw	
15	F230757	Machine May Be Hot Warning Decal	
16	F230607	Rotation Decal	
17	F430903	Screw	
18	F431000	Nut	
19	F340403P	Switch	
20	F340409	Pushbutton Boot	

Lid - Models Starting July, 2007

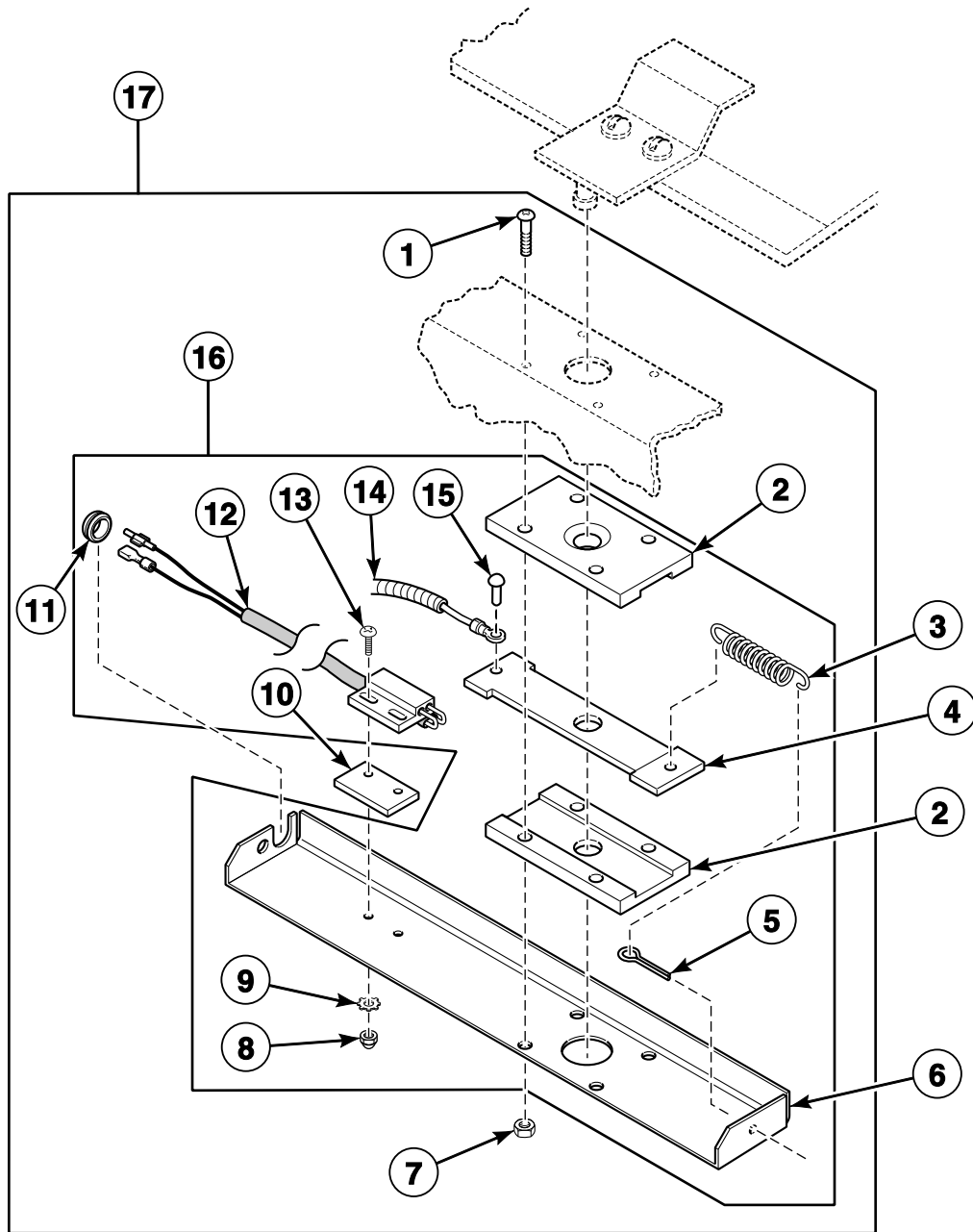


CAR2438P_F232208

Lid - Models Starting July, 2007

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430903	Screw	
2	F8133901	Washer	
3	F8132301	Nut	
4	F8120901	Lid Hinge Assembly	
5	F430916	Screw	
6	F431106	Washer	
7	F430147	Rivet Post	
8	F730371	Extractor Lid Kit	Includes F8120601 Extractor Lid and items 6 and 14
9	F0340723-00	Magnetic Switch	
10	F8164201	Screw	
11	F200194600P	Lid Handle Weldment	
12	F431102	Washer	
13	F430920	Screw	
14	F230757	Machine May Be Hot Warning Decal	Models through 1/10/12
	F8319701	Warning Label	Models starting 1/11/12
15	F230607	Rotation Decal	Models through 1/10/12
16	F8011501	Warning Label	Models starting 1/11/12

Lid Lock Assembly

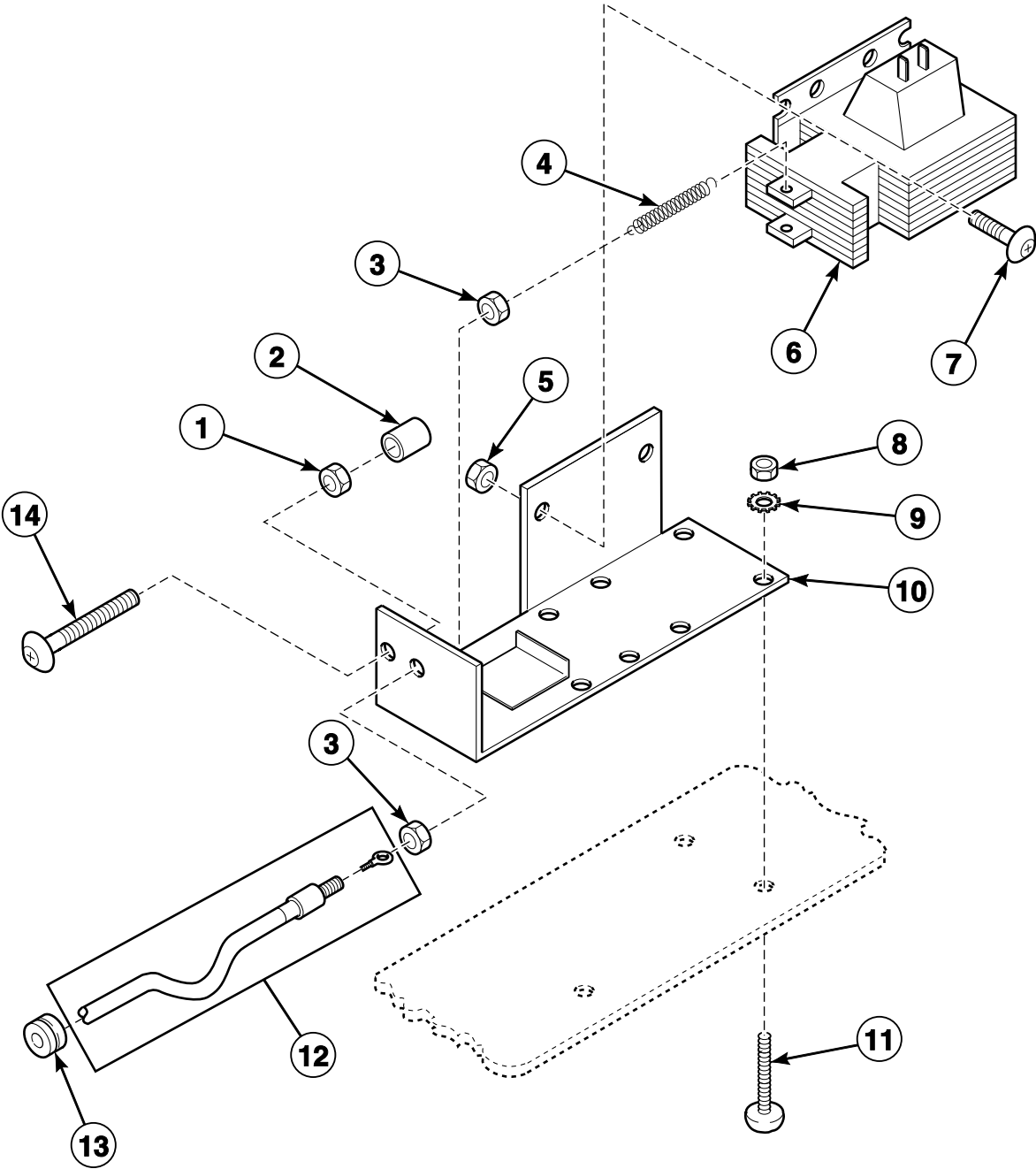


CAR2428P_F232208

Lid Lock Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	F432291	Screw	
2	F150354	Lid Lock Slide Carrier	
3	F310128	Lid Lock Spring	
4	F602514	Lid Lock Slide	
5	F431216	Cotter Pin	
6	F8149001	Support Bracket	
7	F431017	Nut	
8	F8132301	Nut	Models starting 7/10/07
9	F8133901	Washer	Models starting 7/10/07
10	F8120401	Lid Switch Spacer	Models starting 7/10/07
11	802218	Grommet	Models starting 7/10/07 through 1/10/12
	F8242801	Grommet	Models starting 1/11/12
12	F8126401P	Magnetic Sensor Switch Assembly	Models starting 7/10/07 through 1/10/12
	F8197301	Magnetic Sensor Switch Assembly	Models starting 1/11/12
13	F8132401	Screw	Models starting 7/10/07
14	F190800	Lid Lock Cable	
15	F431210	Pop Rivet	
16	F730368P	Lid Lock and Cable Kit	Includes items 2-6, 8-9 and 11-15; Old style
17	F605423P	Lid Lock Assembly	Includes items 1-16 and the lid handle assembly; New style; Models through 1/10/12
	F8242001	Lid Lock Assembly	Includes items 1-15; Models starting 1/11/12

Lock - Design 2 Models

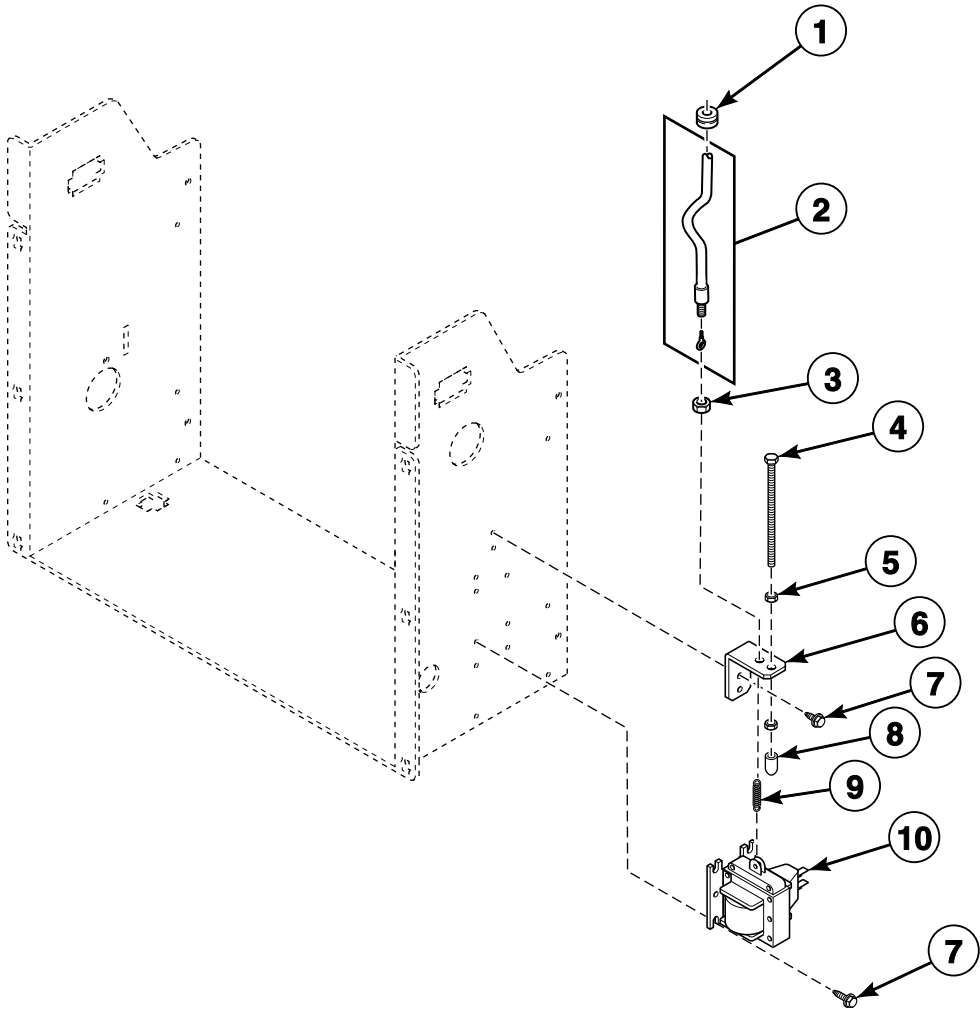


CAR1711P_F232208

Lock - Design 2 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	F431005	Nut	
2	F190310	Cap	
3	F430209	Nut	
4	F310105	Solenoid Spring	
5	F431017	Nut	
6	F300107	Lid Lock Solenoid	220 Volt
7	F430920	Screw	
8	F431000	Nut	
9	F431106	Washer	
10	F602483	Lid Lock Mounting Bracket Assembly	
11	F430903	Screw	
12	F190800	Lid Lock Cable	
13	685834	Grommet	
14	F430996	Screw	

Lock - Design 3 Models

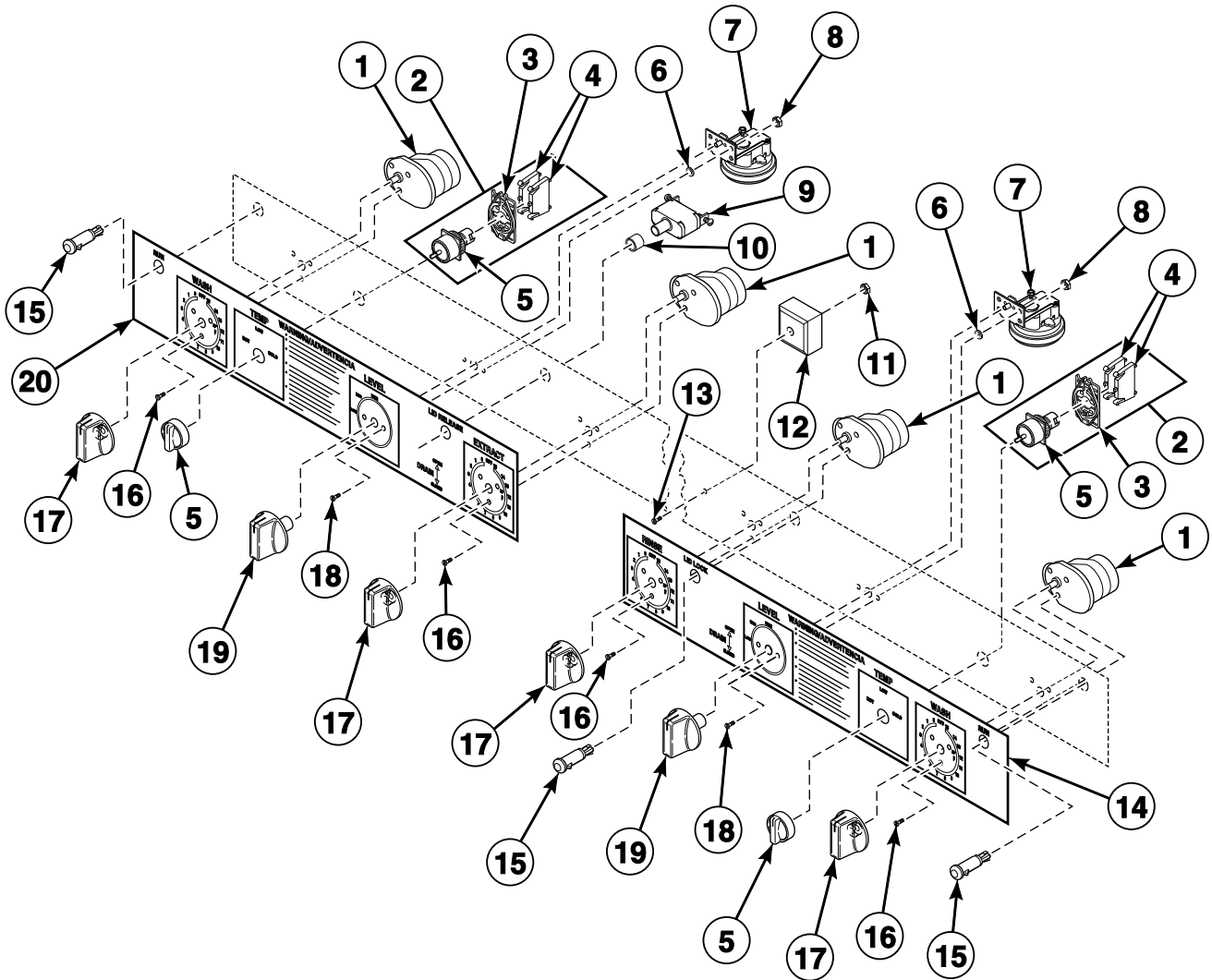


CAR2439P_F232208

Lock - Design 3 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	685834	Grommet	
2	F190800	Lid Lock Cable	
3	F430209	Nut	
4	F430996	Screw	
5	F431005	Nut	
6	F8266201	Solenoid Bracket	
7	503688	Screw	
8	F190310	Cap	
9	F310105	Solenoid Spring	
10	F300107	Lid Lock Solenoid	220 Volt

Control Panel - Design 2 Models

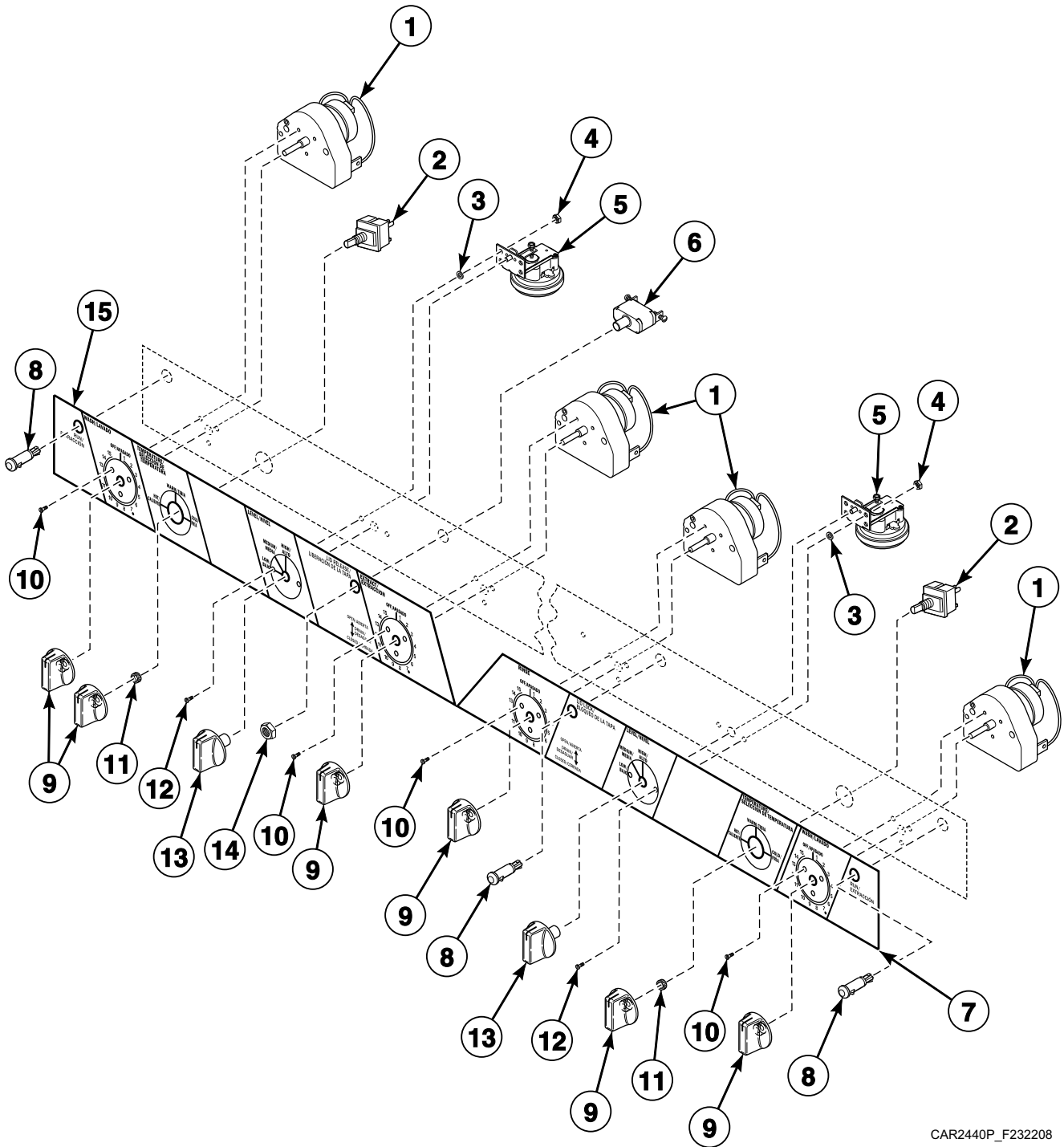


CAR2429P_F232208

Control Panel - Design 2 Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F200148500	Clock Panel Harness	Models through 7/9/07
	F8130101P	Clock Panel Harness	Models starting 7/10/07
1	F200162500	Timer Assembly	220 Volt/60 Hertz; Includes items 16 and 17
	F952P3	Timer Kit	220 Volt/60 Hertz; Includes 00454 Terminal
	F8111201	Timer and Terminal Assembly	220 Volt/50 Hertz; Includes 00454 Terminal
	F8111401	Timer Assembly	220 Volt/50 Hertz; Includes items 16 and 17
2	F8070101	Selector Switch	Models starting 1/1/08; 800 F-series; Temperature; Includes items 3-5
3	F200233401	Contact Block Switch	
4	F340445	Contact Block Switch	Models through 12/31/07; 800 E-series; Temperature; Order F8070101P Selector Switch Kit
	F8069501	Contact Switch	Models starting 1/1/08; 800 F-series; Temperature
5	F8069801	Selector Switch	Models starting 1/1/08; 800 F-series
6	F431106	Washer	
7	35889P	Pressure Switch	
8	F431000	Nut	
9	F340403P	Switch	
10	F340409	Pushbutton Boot	
11	F431017	Nut	
12	F330206	Relay	
13	F432291	Screw	
14	F200143701	Wash/Rinse Decal	Right
15	F350404	Signal Light	
16	F430998	Screw	
17	JA-57012	Timer Knob	
18	F430903	Screw	
19	F200142900	Knob	
20	F200143601	Wash/Extract Decal	Left

Control Panel - Design 3 Models

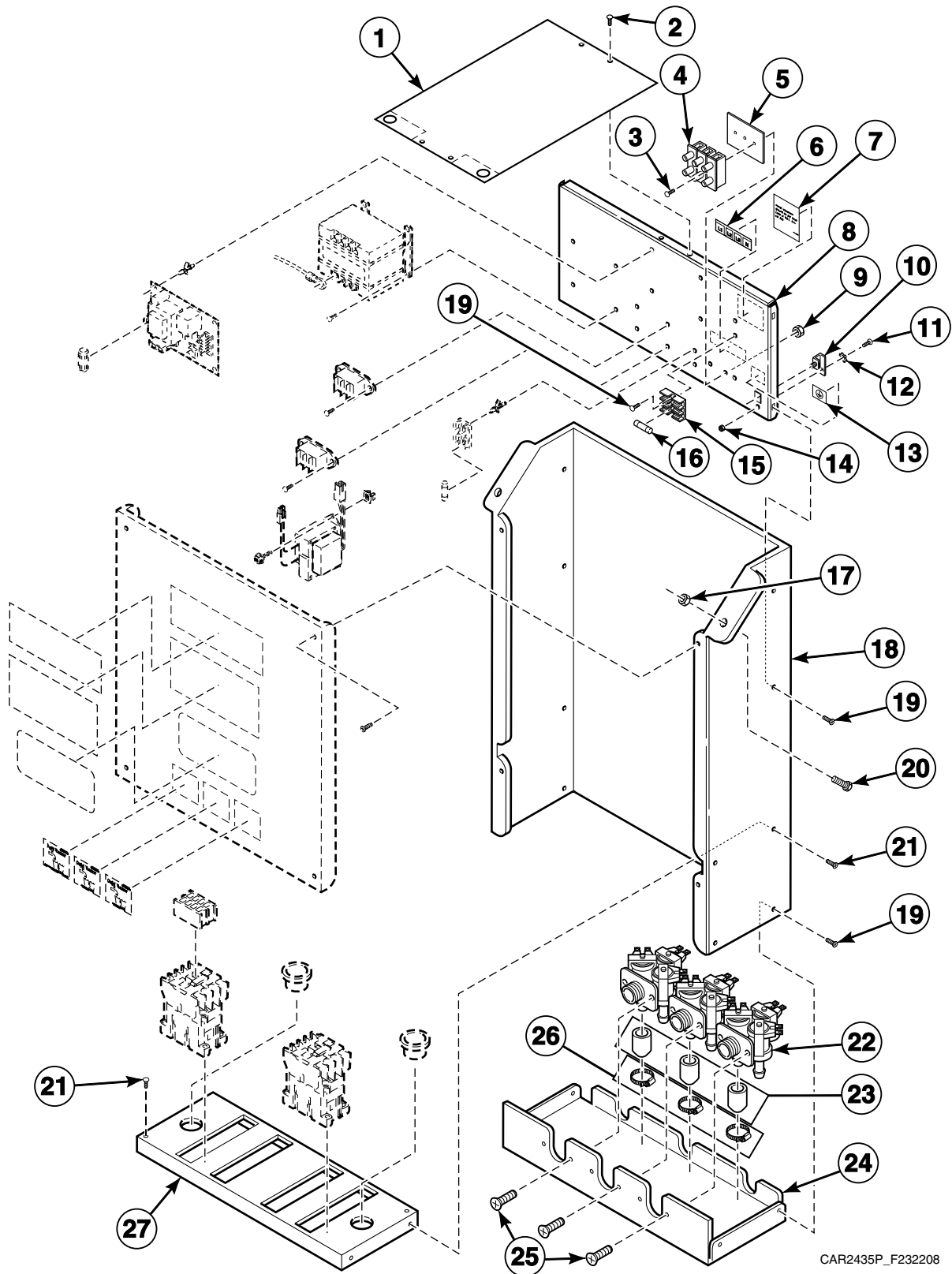


CAR2440P_F232208

Control Panel - Design 3 Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F200148500	Clock Panel Harness	Models through 7/9/07
	F8130101P	Clock Panel Harness	Models starting 7/10/07
1	70131801P	Timer	24 Volt/50 or 60 Hertz
2	27761	Switch	
3	F431106	Washer	
4	F431000	Nut	
5	35889P	Pressure Switch	
6	F340409	Pushbutton Boot	
7	F8209401	Control Overlay	Right
8	70082201	Indicator Light	
9	JA-57012	Timer Knob	
10	F430998	Screw	
11	24206	Nut	
12	F430903	Screw	
13	F200142900	Knob	
14	52947	Nut	
15	F8209301	Control Overlay	Left

Electrical Box - Design 2 Models (Drawing 1 of 2)

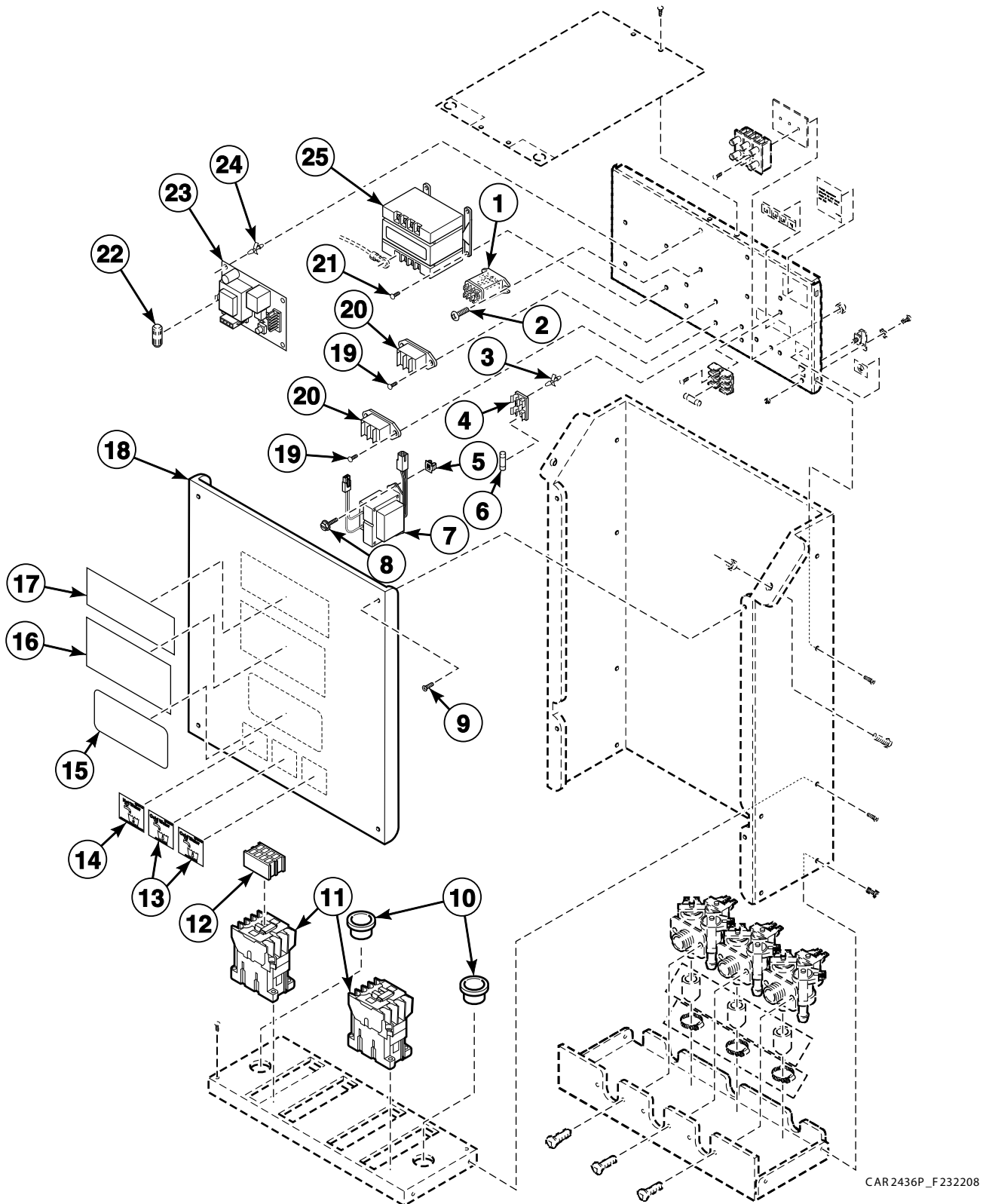


CAR2435P_F232208

Electrical Box - Design 2 Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	F200148300P	Control Box Harness	Models through 7/9/07
	F8130201P	Control Box Harness	Models starting 7/10/07
1	F200280700	Motor Drip Shield	
2	F430956	Screw	
3	F430938	Screw	
4	F140746	Input Power Block	4 terminal; C-voltage
	F140747	Input Power Block	3 terminal; All other voltage models
5	F0230111-00	Input Power Block Insulator	
6	F0230109-00	Input Power Block Decal	
7	F230630	Ground Decal	
8	F200130600	Clinch Plate Assembly	
9	F430231	Nut	
10	F140734	Ground Terminal Lug	
11	F430995	Screw	
12	F431106	Washer	
13	F230739	Ground Decal	
14	F431006	Nut	
15	J1401884	Fuse Holder	
16	J1477496	Fuse	
17	F431024	Nut	
18	F200128900	Electrical Control Box Wrap	
19	201415	Screw	
20	F430923	Screw	
	J1333285	Screw	
21	201415	Screw	
22	F0381738-00P	3-Way Valve	
	F381703P	Valve	
23	F8197701	Vinyl Cap	3 required
24	F200130700	Clinch Plate Assembly	
25	F430948	Screw	
26	36801	Hose Clamp	3 required
27	F200129100	Contacting Mounting Plate	

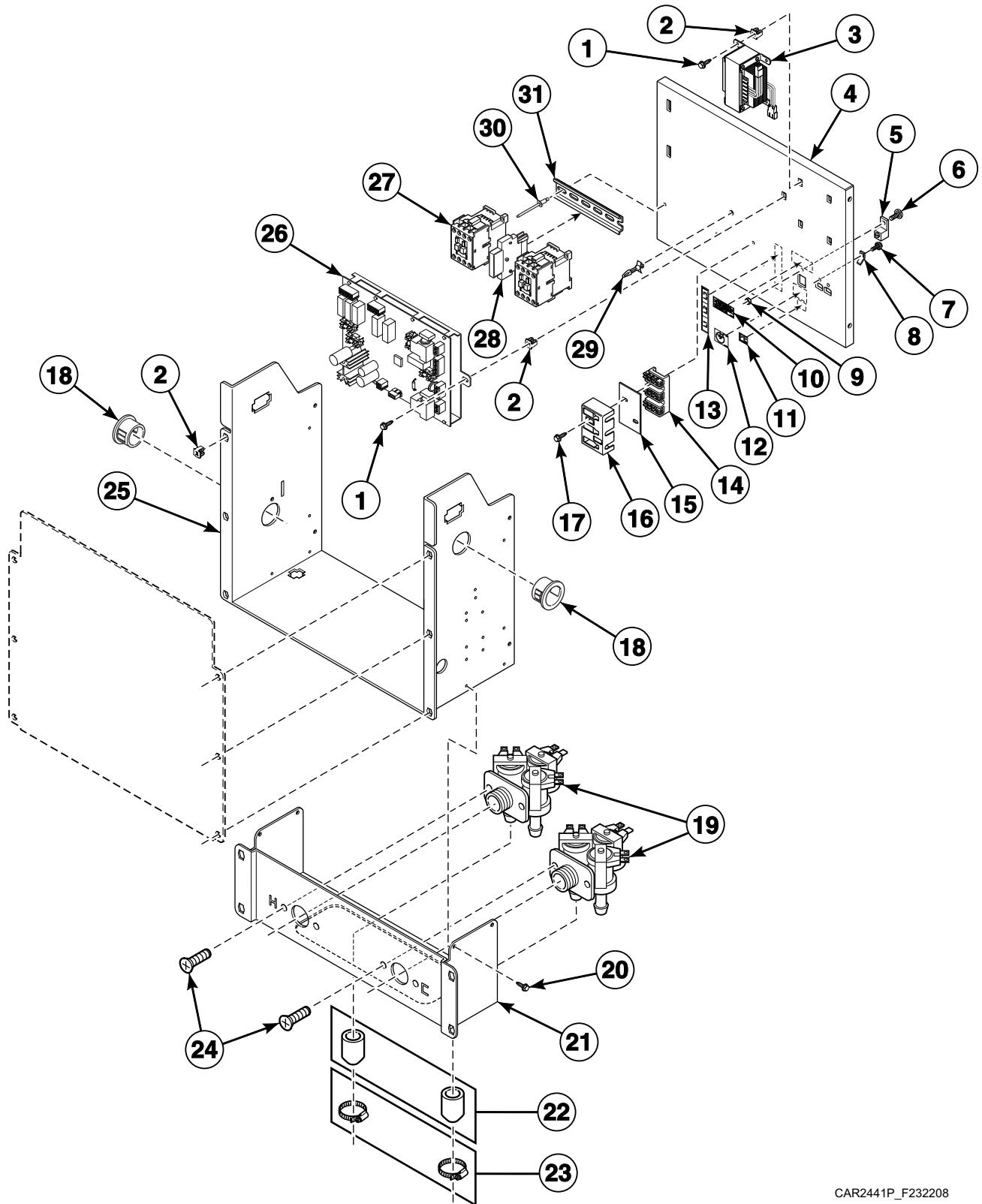
Electrical Box - Design 2 Models (Drawing 2 of 2)



Electrical Box - Design 2 Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	M412534	Relay	
2	F430917	Screw	
3	F180506	Standoff	
	F430938	Screw	
4	F0350312-10	Fuse Holder	
5	70030501	Expansion Clip	
6	F350110	Fuse	1 Amp; Slo blo
7	201616	Transformer	
8	F8117601	Screw	
9	201415	Screw	
10	F140938	Snap Bushing	
11	F330177P	Contactor	C16
12	F330185P	Auxiliary Contactor	100-FA11
13	F231368	Cold Water Valve Decal	
14	F231367	Hot Water Valve Decal	
15	F230301	This Machine Must Be Protected Decal	
16	F230300	Motor Equipped with Auto Decal	
17	505281	Disconnect Power Warning Label	
18	F200129300	Electrical Box Cover	
19	F0430165-00	Screw	
20	F330230	Flange Relay	
21	201415	Screw	
22	F350148	Fuse	1/4 Amp; Fast blo
23	F0370453-00P	Rotation Detection CCA	
24	F180501	Standoff	
25	F360156P	Transformer	F-voltage

Electrical Box - Design 3 Models

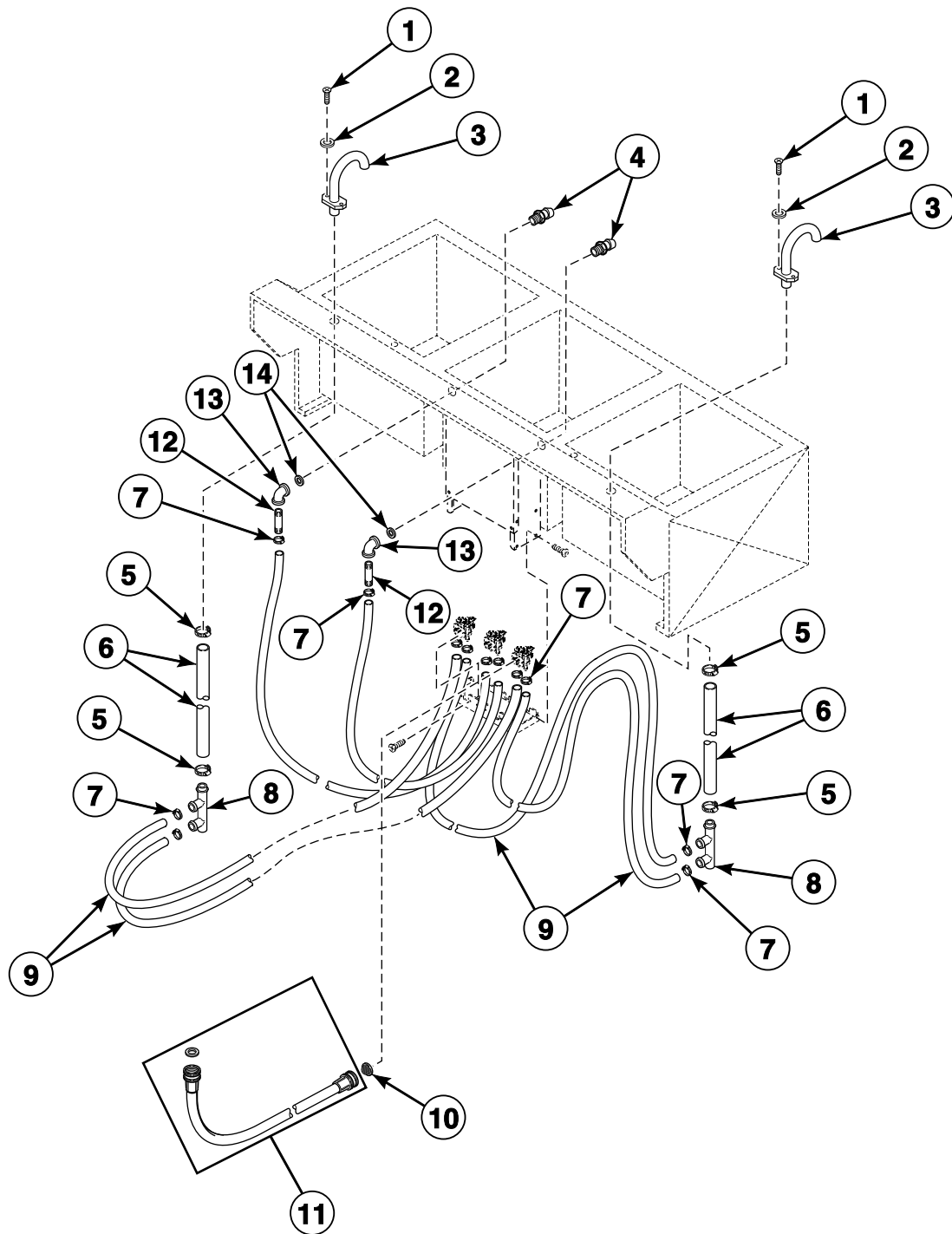


CAR2441P_F232208

Electrical Box - Design 3 Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F200148300P	Control Box Harness	Models through 7/9/07
	F8130201P	Control Box Harness	Models starting 7/10/07
1	430497	Screw	
2	70030501	Expansion Clip	
3	M414228P	Transformer	
4	F8188801	Electrical Plate	
5	M411283	Ground Lug Connector	
6	F430909	Screw	
7	51780	Screw	
8	00177	Male Tab Terminal	
9	F431006	Nut	
10	F8242201	Use Copper Conductors Only Caution Label	
11	M412096	Earth Terminal Sticker	
12	F230739	Ground Decal	
13	70218701	Wire Label	
14	430642	Terminal Block	
15	M413862	Insulator	
16	70333001	Terminal Block Shield	
17	51783	Screw	
18	70346501	Bushing	
19	F0381738-00P	3-Way Valve	
	F381703P	Valve	
20	201415	Screw	
21	F8192401	Valve Box	
22	F8197701	Vinyl Cap	3 required
23	36801	Hose Clamp	3 required
24	F430948	Screw	
25	F8192201	Electrical Box	
26	F8186401	Control Assembly	
27	F330176P	Contactor	
28	F330186P	Interlock Contactor	
29	F140626	Pushmount Clamp	
30	70058501	Pop Rivet	
31	F8200101	DIN Rail	

Spray-Rinse and Fill Plumbing

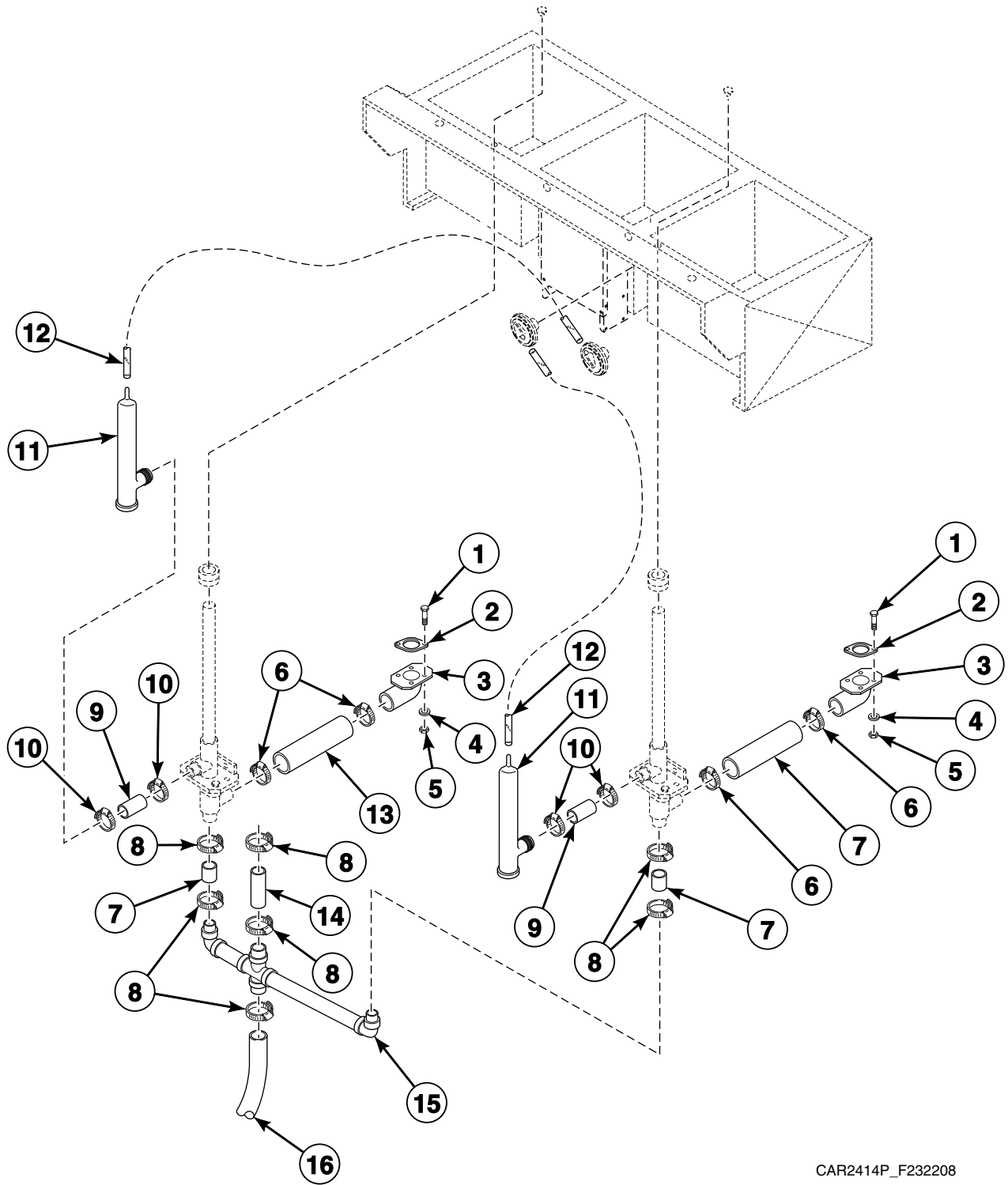


CAR2413P_F232208

Spray-Rinse and Fill Plumbing

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430106	Screw	
2	F431108	Washer	
3	F200177100	Spout Weldment	
4	F200199800	Rinse Nozzle Assembly	
5	F200220	Hose Clamp	No. 64
6	F200128P	Water Hose	
7	36801	Hose Clamp	No. 6
8	F8333201	Manifold	
9	F200108P	Water Hose	
10	803615	Washer	
11	F200116	Water Hose	3/8 inch; Standard thread
	F200165	Water Hose	3/8 inch; Metric thread
12	F421925	Nipple	
13	J1188192	Pipe Elbow	
14	F431128	Washer	Models through 10/13/2006

Drain Plumbing

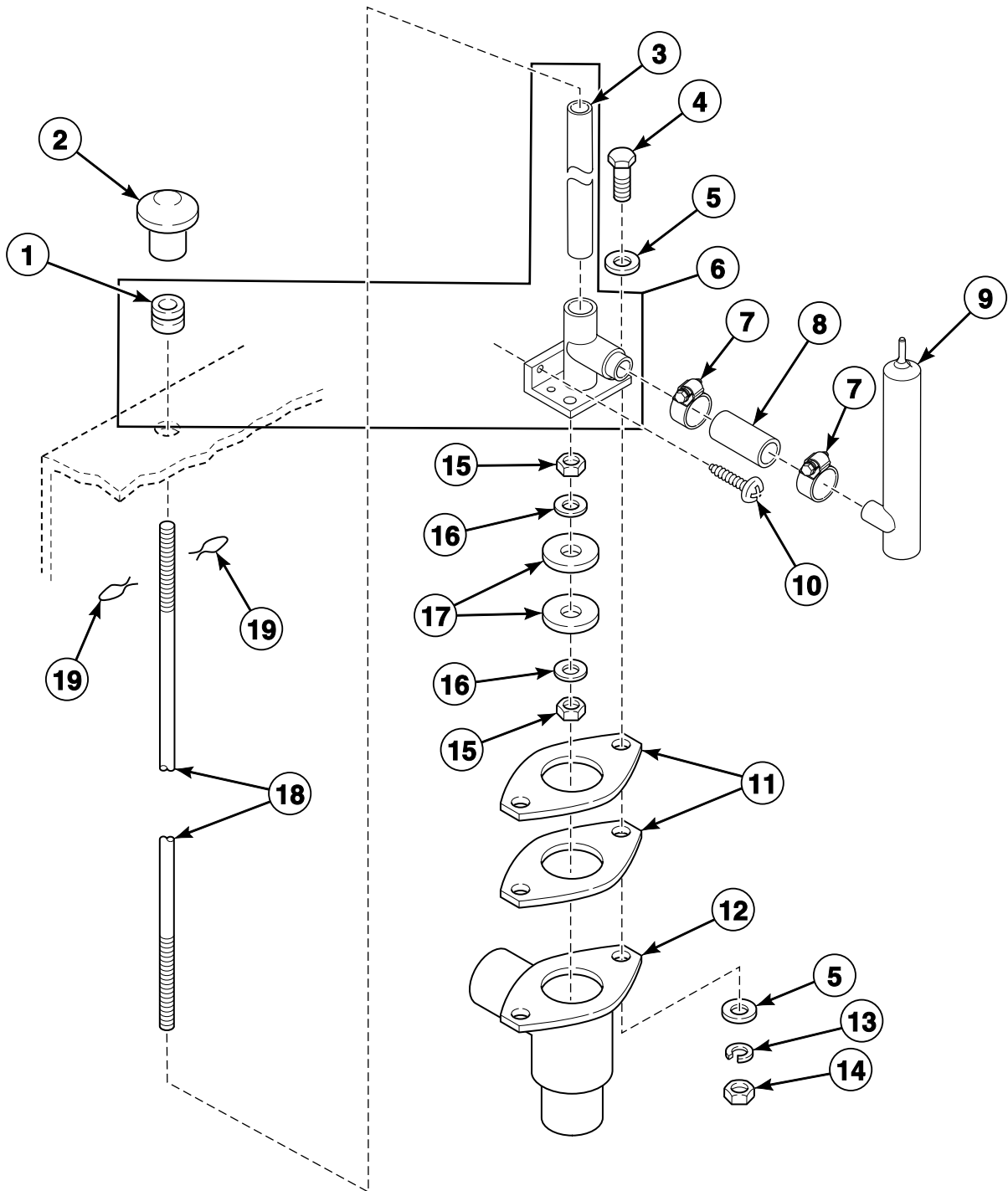


CAR2414P_F232208

Drain Plumbing

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430906	Screw	
2	F170501	Flanged Elbow Gasket	
3	F150302	Drain Elbow	
4	F431112	Washer	
5	F430204	Nut	
6	F200215	Hose Clamp	No. 28
7	F610072	Hose	
8	F200213	Hose Clamp	No. 40
9	F200104P	Hose	
10	F200230	Hose Clamp	No. 16
11	30907	Pressure Bulb	
12	F422404P	Tubing	
13	F610071	Hose	
14	F200105	Hose	Order 1 foot
15	F601504	Drain Valve Manifold	
16	F200114P	Hose	

Drain Valve

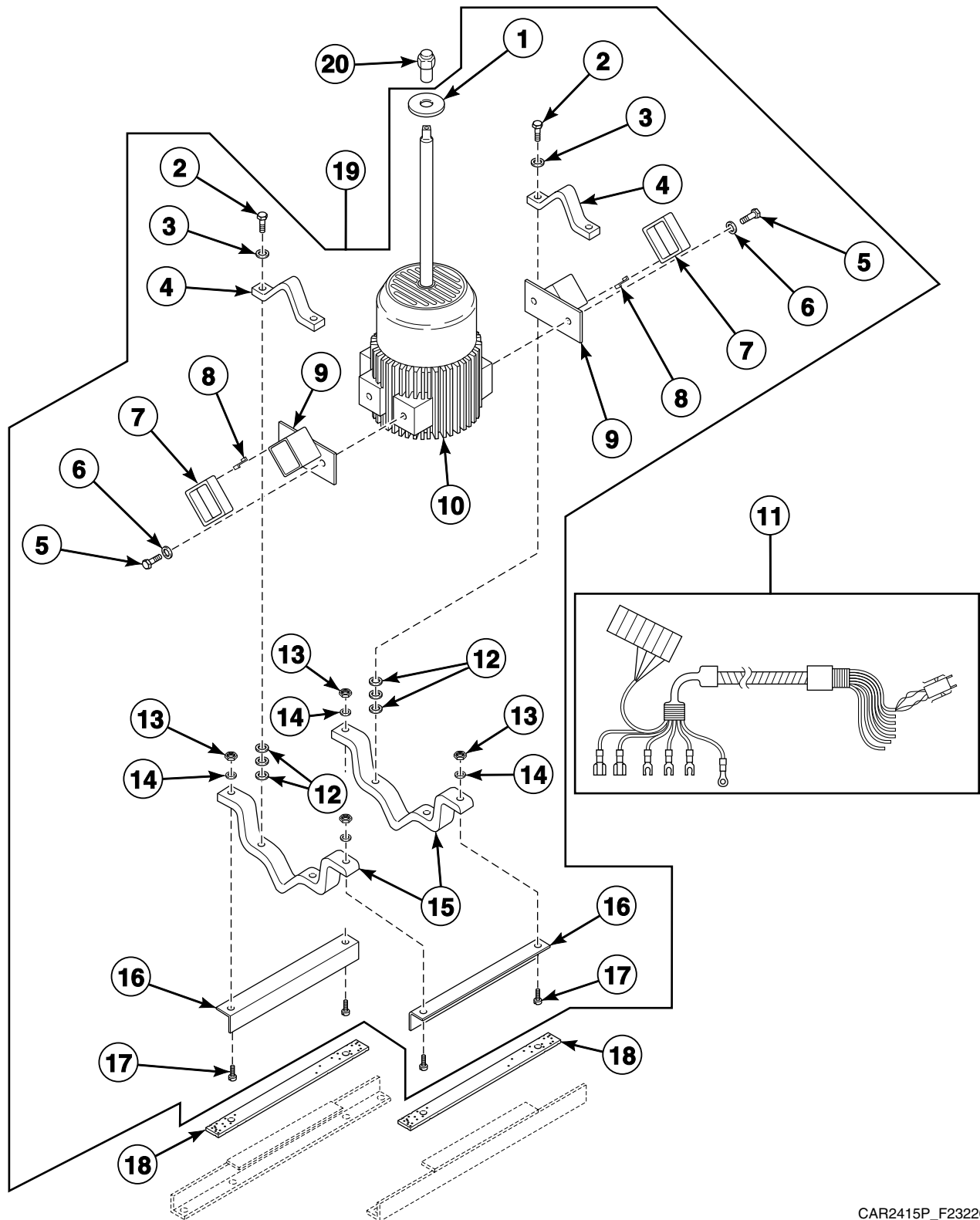


CAR2445P_F232208

Drain Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	F140910	Insulator Bushing	
2	F190101	Push-Pull Knob	
3	F634569-1	Pipe	
4	F430108	Screw	
5	F430317	Washer	
6	F8504201	Drain Valve Flange Assembly	Includes items 1 and 3
7	F200230	Hose Clamp	No. 6
8	F200104P	Hose	7/8 inch
9	30907	Pressure Bulb	
10	F430115	Screw	
11	F170500	Drain Valve Gasket	2 required
12	F150301	Drain Valve	
13	F430322	Washer	
14	F431005	Nut	
15	F431402	Nut	
16	F431500	Washer	
17	F170107	Drain Valve Disc	
18	F601388	Drain Valve Rod	
19	F431605	Cotter Pin	

Motor - Design 2 Models

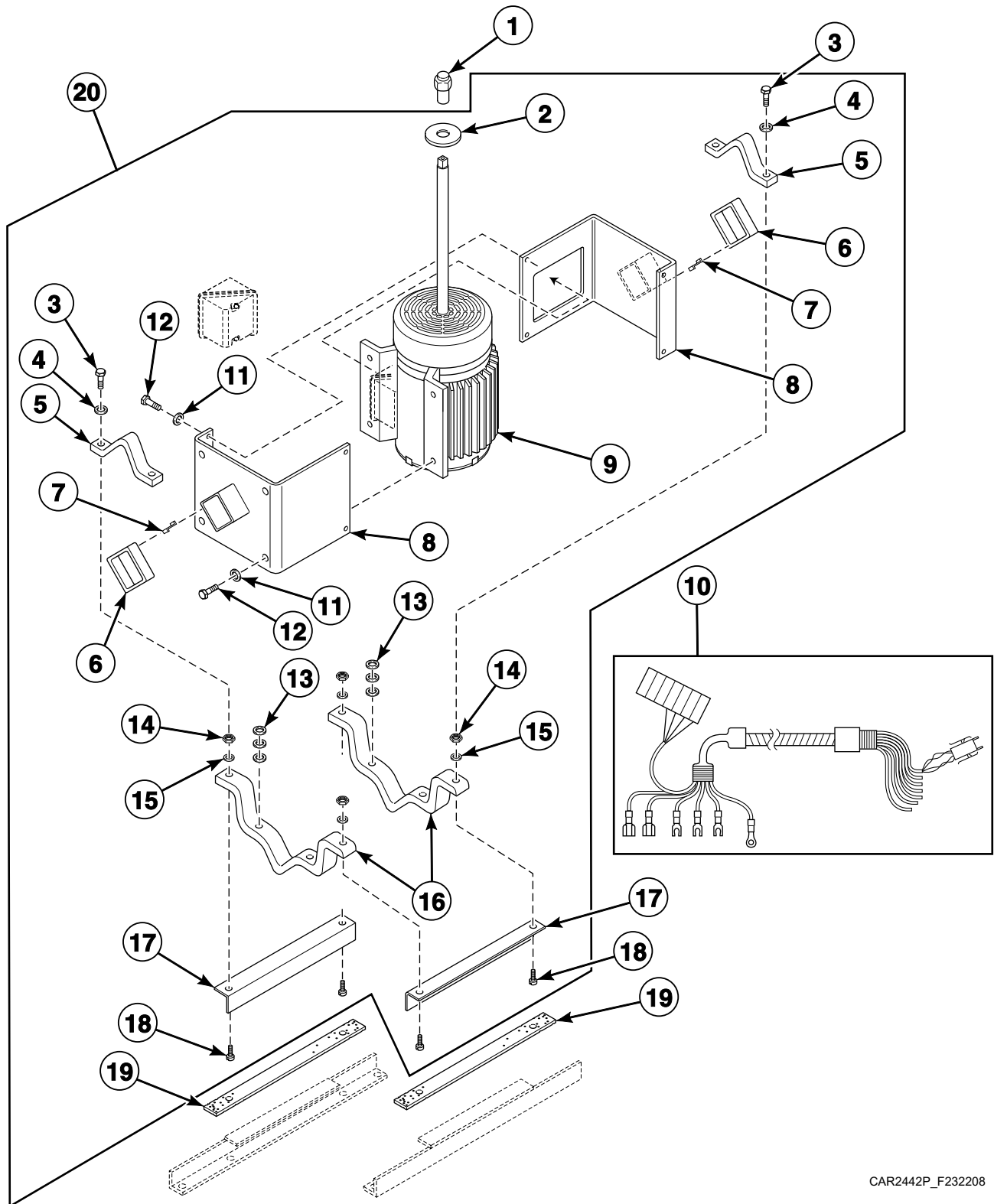


CAR2415P_F232208

Motor - Design 2 Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F079884000	Rotation Sensor Kit	Includes F140306 Connector, F140309 Connector, F140605 Cable Tie, F140712 Connector, F140800 Bushing, F200131300 Rotation Sensor Harness Assembly, F370546 Proximity Gauge, F370547 Proximity Wheel, F430920 Screw, F604254 Drip Cover Assembly, J1086081 Flexible Conduit
1	F100206	Flinger	
2	F430104	Screw	
3	M400013	Washer	
4	F601387	Trunnion Cap	
5	F430100	Screw	
6	M400015	Washer	
7	F601387	Trunnion Cap	
8	F601167	Z-Clip	
9	F601050	Motor Support Ear	
10	F0220136-00P	Motor	
11	F200149800	Extract Motor Harness	
12	M400081	Washer	
13	F430211	Nut	
14	F430322	Washer	
15	F601375	Trunnion Frame	
16	F601182	Trunnion Frame Angle	
17	F430112	Screw	
18	F170111	Sponge Rubber	
19	F798842P	Motor Assembly Kit	Includes items 1-10 and 12-17
20	F015030401	Basketball	

Motor - Design 3 Models

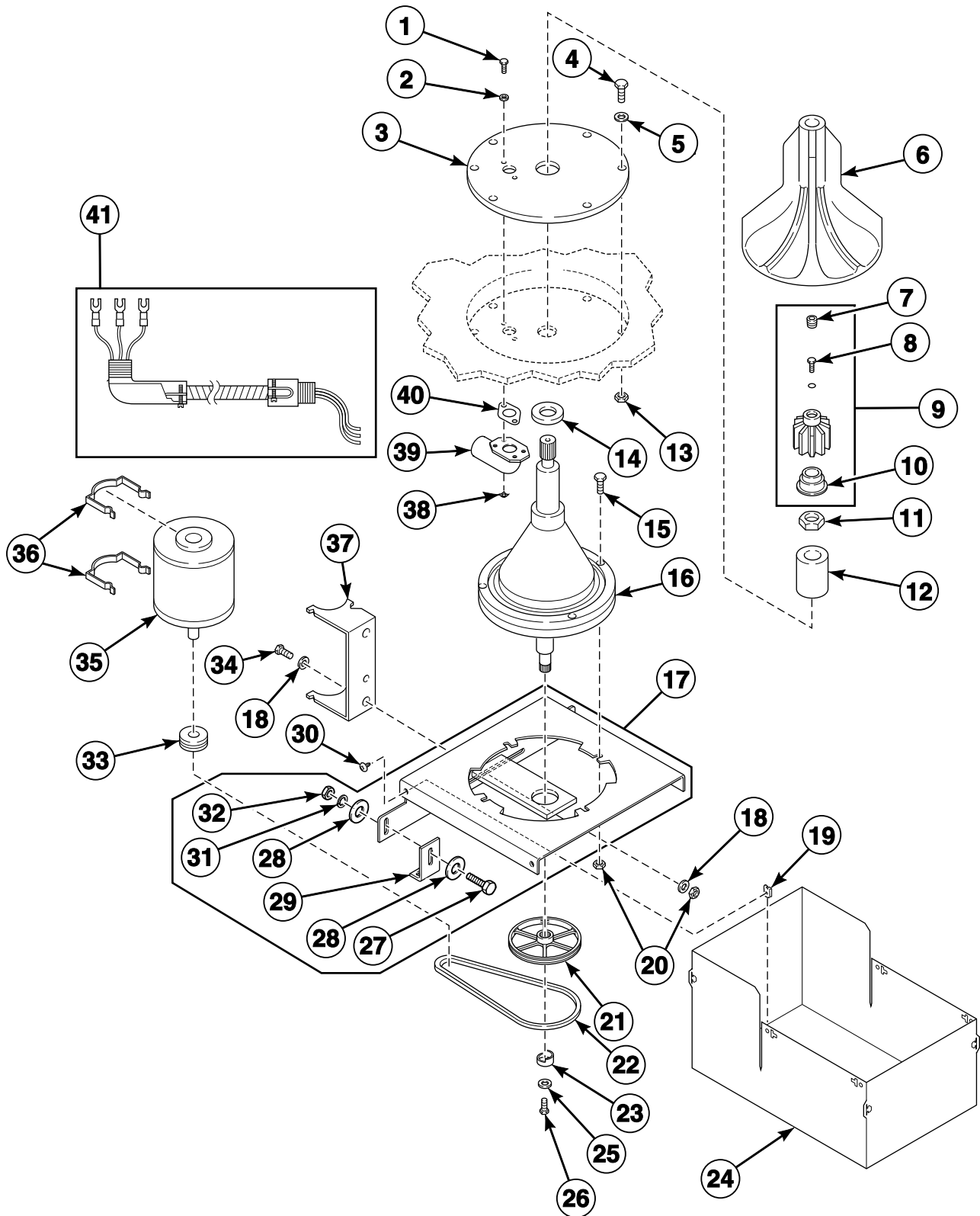


CAR2442P_F232208

Motor - Design 3 Models

REF	PART NO.	DESCRIPTION	COMMENTS
	F079884000	Rotation Sensor Kit	Includes F140306 Connector, F140309 Connector, F140605 Cable Tie, F140712 Connector, F140800 Bushing, F200131300 Rotation Sensor Harness Assembly, F370546 Proximity Gauge, F370547 Proximity Wheel, F430920 Screw, F604254 Drip Cover Assembly, J1086081 Flexible Conduit
	F8393501	Motor Wrap Bracket Weldment	
1	F015030401	Basketball	
2	F100206	Flinger	
3	F430104	Screw	
4	M400013	Washer	
5	F601387	Trunnion Cap	
6	F170100	Trunnion	
7	F601167	Z-Clip	
8	F8393401	Motor Mount Bracket Weldment	
9	F8504501	Motor Kit	Includes F0220136-00 Motor; Replaces F8330601 Motor
	F0220136-00P	Motor	Use in machines converted with F8504501 Motor Kit
10	F8194301	Extract Motor Harness	
11	M400015	Washer	
12	F430100	Screw	
13	M400081	Washer	
14	F430211	Nut	
15	F430322	Washer	
16	F601375	Trunnion Frame	
17	F601182	Trunnion Frame Angle	
18	F430112	Screw	
19	F170111	Sponge Rubber	
20	F798842P	Motor Assembly Kit	Includes items 2-9 and 11-18

Transmission and Agitator Assembly - Models Through August 2003

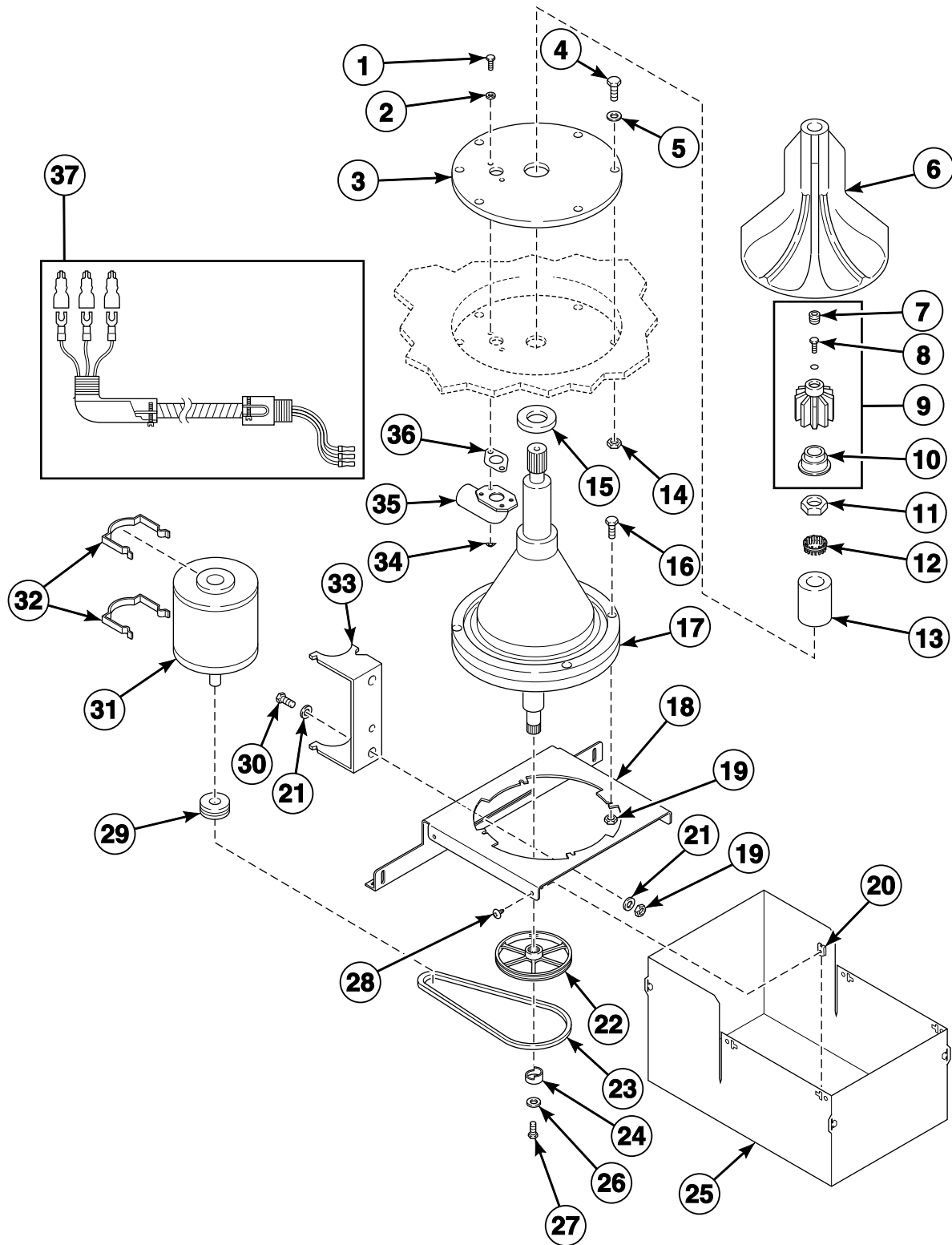


CAR2426P_F232208

Transmission and Agitator Assembly - Models Through August 2003

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430906	Screw	
2	F431112	Washer	
3	F634464	Transmission Adaptor Plate	
4	F430946	Screw	
5	F431116	Washer	
6	33513	Agitator	
7	36511	Bell Plug	
8	39432	Screw	
9	39508P	Drive Bell and Seal Kit	Includes items 7, 8 and 10
10	36425	Bell and Transmission Tube Seal	
11	29220	Nut	
12	F422522	Spacer	
13	F431004	Nut	
14	F422521	Spacer	
15	F430913	Screw	
16	38165P	Transmission Assembly	
17	F200004100	Motor/Transmission Plate Assembly	Includes items 27-29, 31 and 32
18	F430317	Washer	
19	F430264	Nut	
20	F430215	Nut	
21	38007	Pulley Assembly	
22	F280372	Belt	
23	38008	Helix	
24	F8186601	Motor and Transmission Cover	
25	26509	Washer	
26	27220	Screw	
27	F430939	Screw	
28	F431147	Washer	
29	F200003300	Motor/Transmission Bracket	
30	F430956	Screw	
31	F431100	Washer	
32	F431005	Nut	
33	F0280153-00	Motor Pulley	AS2.30 x 1/2
34	F430107	Screw	
35	F8367401P	Motor	208 or 220 Volt/50 or 60 Hertz/3 Phase
36	F180435	Transmission Motor Clamp	
37	F180404	Transmission Motor Base	
38	F430204	Nut	
39	F150302	Drain Elbow	
40	F170501	Flanged Elbow Gasket	
41	F200149700P	Wash Motor Harness	

Transmission and Agitator Assembly - Models Starting September 2003 Through December 2011

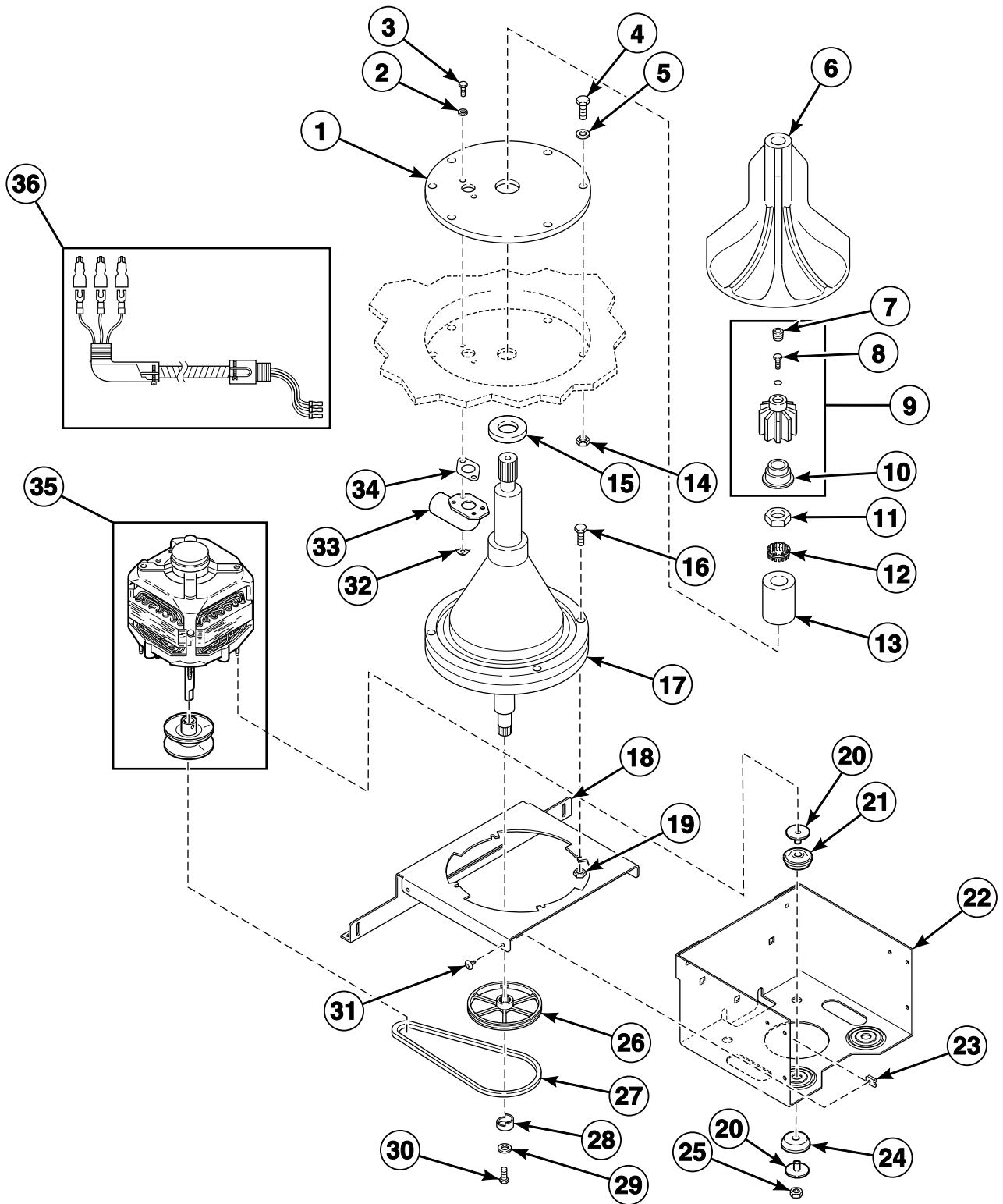


CAR2434P_F232208

Transmission and Agitator Assembly - Models Starting September 2003 Through December 2011

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430906	Screw	
2	F431112	Washer	
3	F634464	Transmission Adaptor Plate	
4	F430946	Screw	
5	F431116	Washer	
6	33513	Agitator	
7	36511	Bell Plug	
8	39432	Screw	
9	39508P	Drive Bell and Seal Kit	Includes items 7, 8 and 10
10	36425	Bell and Transmission Tube Seal	
11	29220	Nut	
12	29728	Spline Insert	Models starting 10/14/2006
13	F422522	Spacer	
14	F431004	Nut	
15	F422521	Spacer	
16	F430913	Screw	
17	38165P	Transmission Assembly	
18	F0634583-00	Motor/Transmission Plate Assembly	
19	F430215	Nut	
20	F430264	Nut	
21	F430317	Washer	
22	38007	Pulley Assembly	
23	F280372	Belt	
24	38008	Helix	
25	F8186601	Motor and Transmission Cover	
26	26509	Washer	
27	27220	Screw	
28	F430956	Screw	
29	F0280153-00	Motor Pulley	AS2.30 x 1/2
30	F430107	Screw	
31	F8367401	Motor	208 or 220 Volt/50 or 60 Hertz/3 Phase
32	F180435	Transmission Motor Clamp	
33	F180404	Transmission Motor Base	
34	F430204	Nut	
35	F150302	Drain Elbow	
36	F170501	Flanged Elbow Gasket	
37	F200149700P	Wash Motor Harness	

Transmission and Agitator Assembly - Models Starting January 2012



CAR2443P_F232208

Transmission and Agitator Assembly - Models Starting January 2012

REF	PART NO.	DESCRIPTION	COMMENTS
1	F634464	Transmission Adaptor Plate	
2	F431112	Washer	
3	F430906	Screw	
4	F430946	Screw	
5	F431116	Washer	
6	33513	Agitator	
7	36511	Bell Plug	
8	39432	Screw	
9	39508P	Drive Bell and Seal Kit	Includes items 7, 8 and 10
10	36425	Bell and Transmission Tube Seal	
11	29220	Nut	
12	29728	Spline Insert	Models starting 10/14/2006
13	F422522	Spacer	
14	F431004	Nut	
15	F422521	Spacer	
16	F430913	Screw	
17	38165P	Transmission Assembly	
18	F0634583-00	Motor/Transmission Plate Assembly	
19	F430215	Nut	
20	38325	Isolator Post	
21	38395	Motor Mount	
22	F8167501	Motor Support Cover	
23	F430264	Nut	
24	38369	Motor Mount	
25	25423	Nut	
26	38007	Pulley Assembly	
27	F280372	Belt	
28	38008	Helix	
29	26509	Washer	
30	27220	Screw	
31	F430956	Screw	
32	F430204	Nut	
33	F150302	Drain Elbow	
34	F170501	Flanged Elbow Gasket	
35	35030P	Motor Assembly	208 or 220 Volt/50 or 60 Hertz/3 Phase
36	F8193801P	Agitator Harness	

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